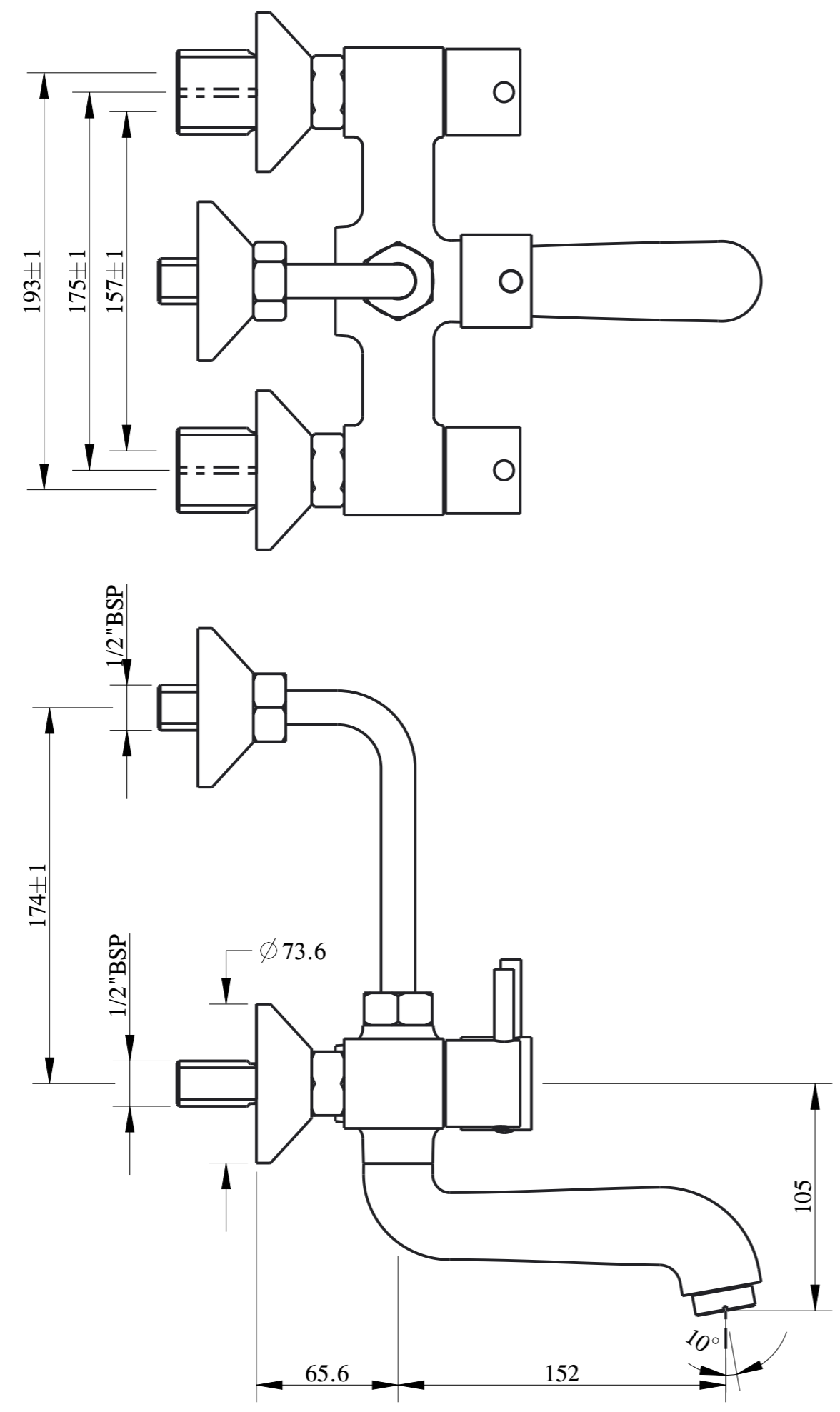


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 ○ CASTING DRAWING  
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 ○ BOP DRAWING

○ CRITICAL DIMENSION  
 ALL DIMENSION ARE IN MM



SURFACE FINISH		
TRIANGULAR INDICATOR	N-GRADE	Ra-VALUE(μm)
	N11 - N12	25 ~ 50
	N9 - N10	6.3 ~ 12.5
	N7 - N8	1.6 ~ 3.2
	N4 - N6	0.2 ~ 0.8
	N3	0.025 ~ 0.1
UNSPECIFIED TOLERANCE		
0.0 ~ 6.0 ± 0.1	6.0 ~ 30.0 ± 0.2	
30.0 ~ 100.0 ± 0.3	100.0 ~ 300.0 ± 0.5	

SCALE :	NTS	2015	NAME	DATE
MATERIAL :	SEE DETAIL	DRN. BY	YOGESH	22/12/2015
TREATMENT :	SEE DETAIL	CKD BY		
WEIGHT :	SEE DETAIL	APPD BY	PARDEEP	
		DESCRIPTION:	WALL MIXER	

**HSIL**

PLOT NO. SP1-254  
 KAHARANI INDUSTRIAL AREA  
 BHIWADI, RAJASTHAN

DRG. NO. :  
 RANGE: FLORA

REV. NO. 00

SR. NO.	ECN NO.	DESCRIPTION	REVISED BY	APPROVED BY	DATE

RELEASE DATE:-