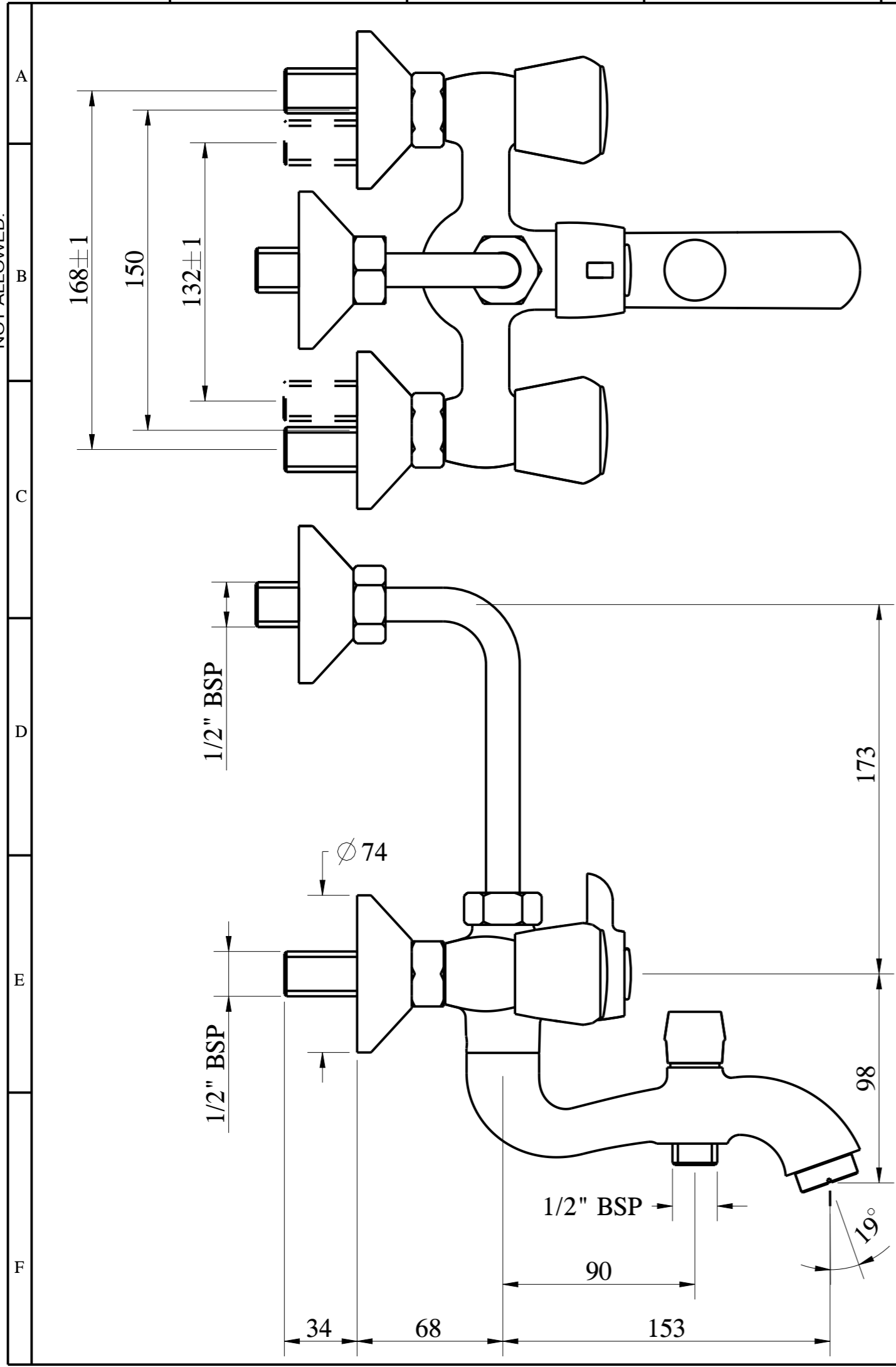


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○ MACHINING DRAWING
 ○ CASTING DRAWING
 ○ ASSEMBLY DRAWING
 ○ BOP DRAWING

○ CRITICAL DIMENSION
 ALL DIMENSION ARE IN MM



SURFACE FINISH		
TRIANGULAR INDICATOR	N-GRADE	Ra-VALUE(μm)
	N11 - N12	25 ~ 50
	N9 - N10	6.3 ~ 12.5
	N7 - N8	1.6 ~ 3.2
	N4 - N6	0.2 ~ 0.8
	N1 - N3	0.025 ~ 0.1
UNSPECIFIED TOLERANCE		
0.0 ~ 6.0 ± 0.1	6.0 ~ 30.0 ± 0.2	
30.0 ~ 100.0 ± 0.3	100.0 ~ 300.0 ± 0.5	

SCALE :	NTS	2014	NAME	DATE
MATERIAL :		DRN. BY		
TREATMENT :		CKD BY		
WEIGHT :		APPD BY		
		DESCRIPTION :		

HSIL
 PLOT NO. SP1-254
 KAHARANI INDUSTRIAL AREA
 BHIWADI, RAJASTHAN

DRG. NO. :
 RANGE:

REV. NO.