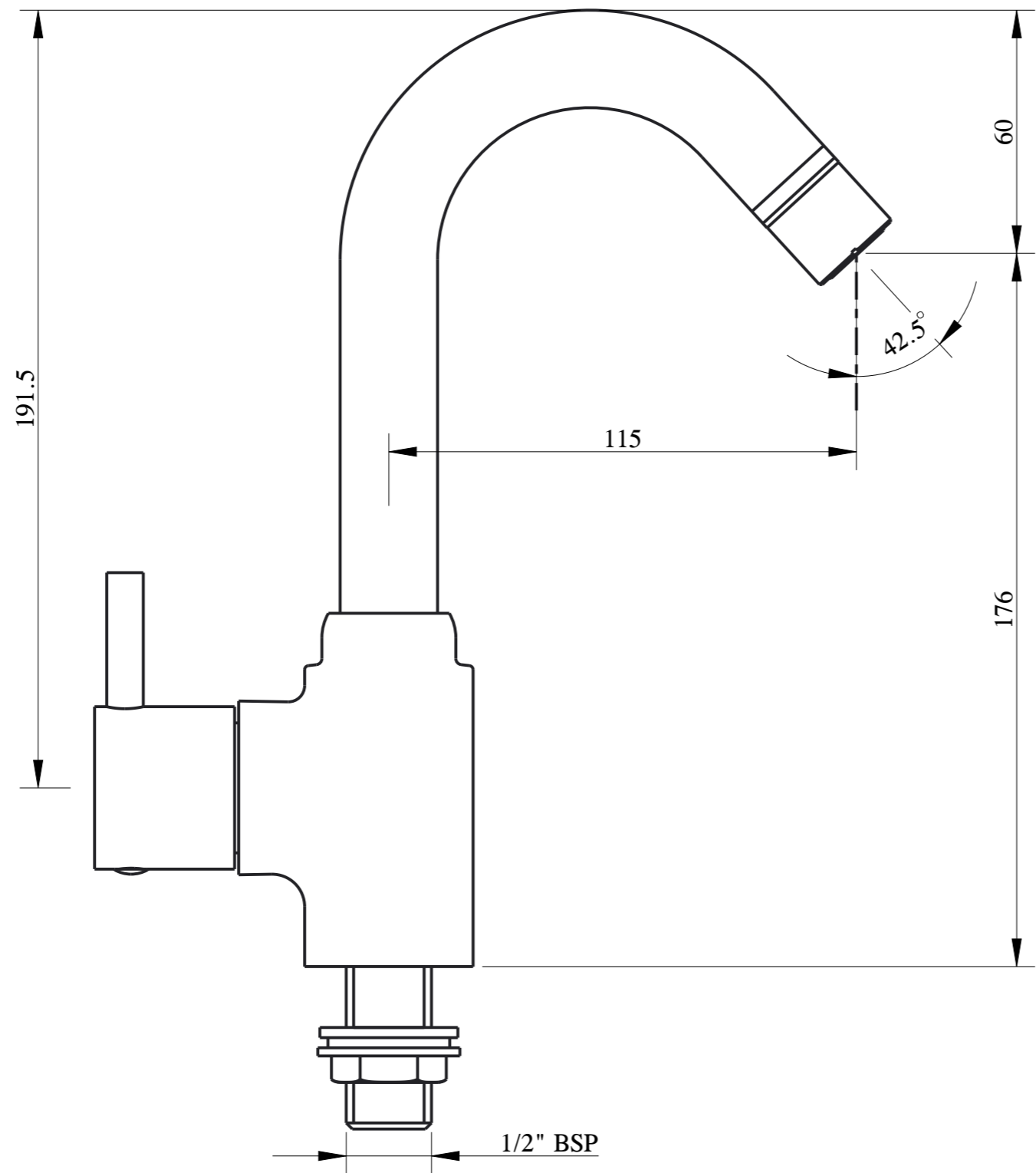


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○ CRITICAL DIMENSION
 ALL DIMENSION ARE IN MM



A
B
D
E
F

RELEASE DATE:-

00		PRODUCTION RELEASE	YOGESH		
SR. NO.	ECN NO.	DESCRIPTION	REVISED BY	APPROVED BY	DATE

SURFACE FINISH		
TRIANGULAR INDICATOR	N-GRADE	Ra-VALUE(μm)
	N11 - N12	25 ~ 50
	N09 - N10	6.3 ~ 12.5
	N07 - N08	1.6 ~ 3.2
	N04 - N06	0.2 ~ 0.8
	N01 - N03	0.025 ~ 0.1
UNSPECIFIED TOLERANCE		
0.0 ~ 6.0 ± 0.1	6.0 ~ 30.0 ± 0.2	
30.0 ~ 100.0 ± 0.3	100.0 ~ 300.0 ± 0.5	

SCALE :	NTS	2015	NAME	DATE
MATERIAL :	DRN. BY	YOGESH	16/12/2015	
SEE DETAIL	CKD BY			
TREATMENT:	APPD BY	PARDEEP		
SEE DETAIL	DESCRIPTION:	SWAN NECK (LH)		
WEIGHT:	SEE DETAIL			

HSIL
 PLOT NO. SP1-254
 KAHARANI INDUSTRIAL AREA
 BHIWADI, RAJASTHAN

DRG. NO. : F280012CP
 RANGE: FLORA
 REV. NO. 00