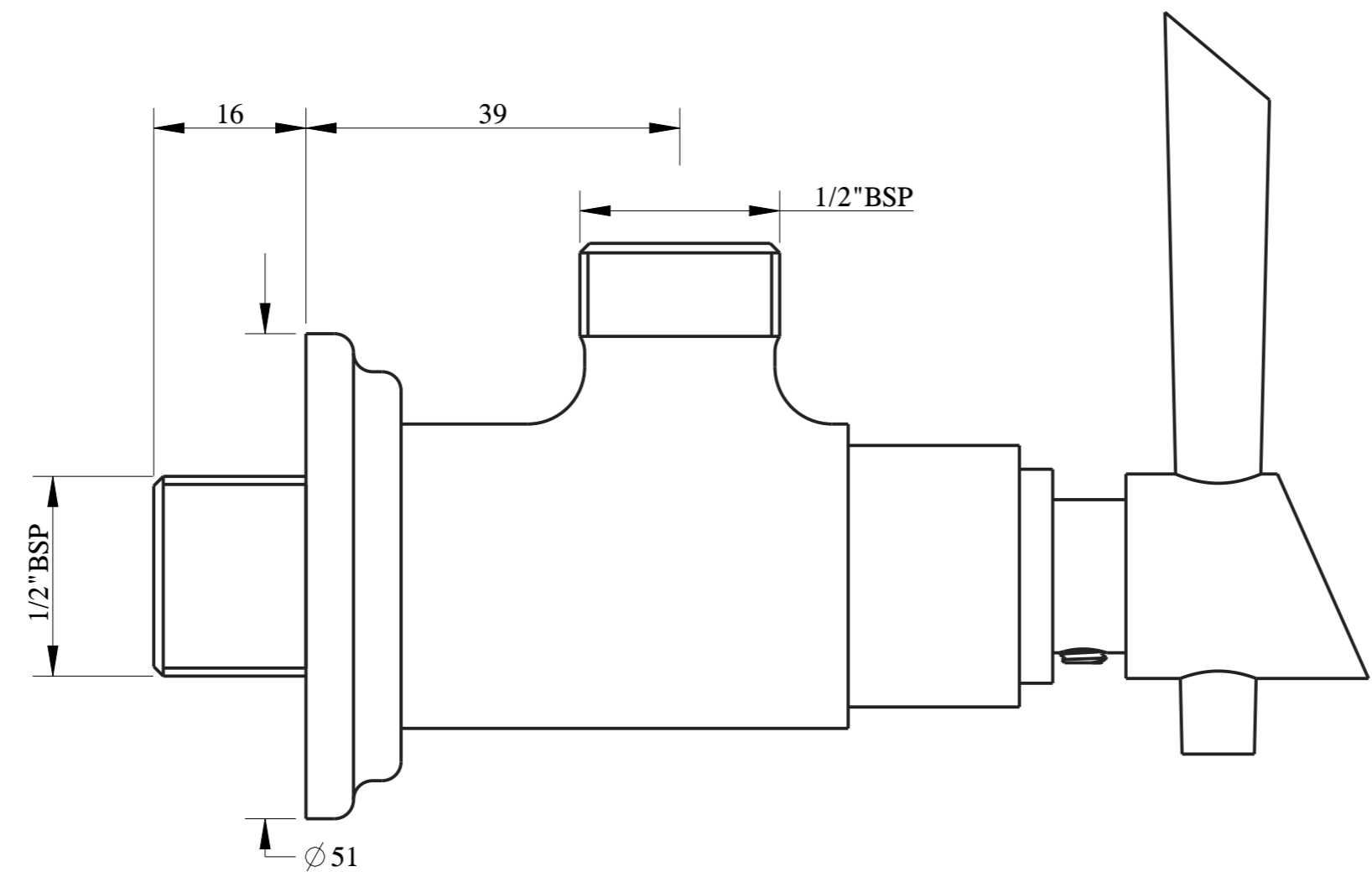


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○ MACHINING DRAWING  
 ○ CASTING DRAWING  
 ○ ASSEMBLY DRAWING  
 ○ BOP DRAWING

○ CRITICAL DIMENSION  
 ALL DIMENSION ARE IN MM

A  
B  
C  
D  
E  
F

RELEASE DATE:-

SURFACE FINISH		
TRIANGULAR INDICATOR	N-GRADE	Ra-VALUE(μm)
	N11 - N12	25 ~ 50
	N09 - N10	6.3 ~ 12.5
	N07 - N08	1.6 ~ 3.2
	N04 - N06	0.2 ~ 0.8
	N01 - N03	0.025 ~ 0.1
UNSPECIFIED TOLERANCE		
0.0 ~ 6.0 ± 0.1	6.0 ~ 30.0 ± 0.2	
30.0 ~ 100.0 ± 0.3	100.0 ~ 300.0 ± 0.5	

SCALE :	NTS	2016	NAME	DATE
MATERIAL :		DRN. BY		
TREATMENT :		CKD BY		
WEIGHT :		APPD BY		
		DESCRIPTION :		

PLOT NO. SP1-254  
 KAHARANI INDUSTRIAL AREA  
 BHIWADI, RAJASTHAN

DRG. NO. :	
RANGE:	

REV. NO.

SR. NO.	ECN NO.	DESCRIPTION	REVISED BY	APPROVED BY	DATE